



Pilkington **Optiphon™**
Laminated Glass for noise control

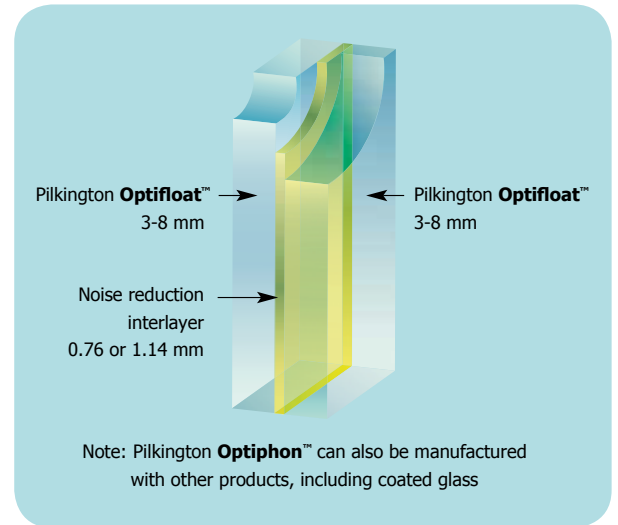


Laminated glass for superior noise insulation

Pilkington **Optiphon™** is the ideal choice of glass in situations where there is excess noise from road, rail or air traffic, or various other sources, for example factories or nightclubs.

Pilkington **Optiphon™** is a high quality acoustic laminated glass incorporating a special PVB (PolyVinyl Butyral) interlayer. It offers excellent noise reduction without compromising on light transmittance or impact performance.

The desired acoustic performance can be achieved through combining various thicknesses of glass with a PVB interlayer. With a large variety of product combinations, Pilkington **Optiphon™** offers the opportunity to achieve specific noise reduction requirements.



Benefits

- Special PVB interlayer for enhanced sound insulation performance
- A thinner and lighter glass for the equivalent acoustic performance
- Available in jumbo and lehr end sizes
- All products achieve at least safety class 1(B)1 (EN 12600) and are available to meet security glass grades contained in EN 356
- A high acoustic performance can be achieved when used in Insulating Glass Units (IGUs)
- Can also be used to improve noise insulation in a triple glazing construction

Pilkington **Optiphon™** can be combined with other Pilkington products for a multi-functional noise-reduction single glazing or IGU providing additional benefits, such as:

- Thermal insulation with Pilkington **K Glass™** / Pilkington **Optitherm™** (coating in position 3 in IGU)
- Solar control with Pilkington **Suncool™** (coating in position 2 in IGU)
- Self-cleaning with Pilkington **Activ™** (coating in position 1 in IGU)



Technical Definitions

Sound Reduction Index

R_w is the weighted sound reduction, in decibels, which incorporates a correction for the ear's response.

C and C_{tr} are the spectrum adjustments, which are the values added to R_w to take account of the characteristics of particular sound spectra. Typical noise sources for each spectrum adaptation terms are given below.

Relevant spectrum adaptation term C

Type of noise source:

- Living activities (talking, music, radio, TV)
- Children playing
- Railway traffic at medium and high speed
- Jet aircraft, short distance away
- Motorway traffic >50 mph
- Factories emitting mainly medium and high frequency noise.



Relevant spectrum adaptation term C_{tr}

Type of noise source:

- Urban road traffic
- Railway traffic at low speeds
- Aircraft, propeller driven
- Jet aircraft, long distance away
- Disco music
- Factory emitting mainly low and medium frequency noise.



Sound insulation data for standard products

Glass	Sound reduction index (dB)									
	Octaveband Centre Frequency (Hz)						$R_w(C;C_{tr})$	R_w	R_w+C	R_w+C_{tr}
	125	250	500	1000	2000	4000				
Single glazing										
4 mm Float Glass	17	20	26	32	33	26	29 (-2; -3)	29	27	26
6 mm Float Glass	18	23	30	35	27	32	31 (-2; -3)	31	29	28
8 mm Float Glass	20	24	29	34	29	37	32 (-2; -3)	32	30	29
10 mm Float Glass	23	26	32	31	32	39	33 (-2; -3)	33	31	30
12 mm Float Glass	27	29	31	32	38	47	34 (0; -2)	34	34	32
6 mm Laminated Glass	20	23	29	34	32	38	32 (-1; -3)	32	31	29
8 mm Laminated Glass	20	25	32	35	34	42	33 (-1; -3)	33	32	30
10 mm Laminated Glass	24	26	33	33	35	44	34 (-1; -3)	34	33	31
12 mm Laminated Glass	24	27	33	32	37	46	35 (-1; -3)	35	34	32
Insulating glass units										
4 mm / (6 - 16 mm) / 4 mm	21	17	25	35	37	31	29 (-1; -4)	29	28	25
6 mm / (6 - 16 mm) / 4 mm	21	20	26	38	37	39	32 (-2; -4)	32	30	28
6 mm / (6 - 16 mm) / 6 mm	20	18	28	38	34	38	31 (-1; -4)	31	30	27
8 mm / (6 - 16 mm) / 4 mm	22	21	28	38	40	47	33 (-1; -4)	33	32	29
8 mm / (6 - 16 mm) / 6 mm	20	21	33	40	36	48	35 (-2; -6)	35	33	29
10 mm / (6 - 16 mm) / 4 mm	24	21	32	37	42	43	35 (-2; -5)	35	33	30
10 mm / (6 - 16 mm) / 6 mm	24	24	32	37	37	44	35 (-1; -3)	35	34	32
6 mm / (6 - 16 mm) / 6 mm Laminated	20	19	30	39	37	46	33 (-2; -5)	33	31	28
6 mm / (6 - 16 mm) / 10 mm Laminated	24	25	33	39	40	49	37 (-1; -5)	37	36	32

The above are generally accepted values for generic products taken from EN 12758. They are conservative values that can be used in the absence of measured data.

Data for laminated glass is based on pvb interlayers (excluding acoustic pvb interlayers). Glass thickness for laminated glass excludes interlayer thickness.

Data can be adopted for air or argon gas-filled cavities

R_w = Weighted sound reduction. This scale allows for the response of the human ear and could be used for determining a suitable product to reduce noise such as voices.

C = An adjustment to the R_w scale that could be used for selecting a product to reduce noise from music, radio, tv, high speed traffic and other medium to high frequencies.

C_{tr} = An adjustment to the R_w scale that could be used for selecting a product to reduce noise from urban road traffic, disco music and other noises with a large component of low frequencies.

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CE marking confirms that a product complies with its relevant harmonised European Norm.

The Declaration of Performance for each product, including declared values, can be found at www.pilkington.com/CE



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Pilkington **Optiphon**[™]

Glass	Sound reduction index (dB)									
	Octaveband Centre Frequency (Hz)						$R_w(C;C_{tr})$	R_w	R_w+C	R_w+C_{tr}
	125	250	500	1000	2000	4000				
Single glazing										
6.8 mm Pilkington Optiphon [™]	26	27	31	36	40	39	36 (-1; -4)	36	35	32
8.8 mm Pilkington Optiphon [™]	24	28	34	38	37	43	37 (-1; -4)	37	36	33
9.1 mm Pilkington Optiphon [™]	26	29	34	38	38	43	37 (-1; -3)	37	36	34
12.8 mm Pilkington Optiphon [™]	30	32	37	39	41	51	39 (0; -2)	39	39	37
13.1 mm Pilkington Optiphon [™]	30	33	37	40	41	50	40 (0; -2)	40	40	38
Insulating glass units										
6 mm / 16 mm argon / 6.8 mm Pilkington Optiphon [™]	22	27	35	42	41	48	38 (-2; -5)	38	36	33
6 mm / 16 mm argon / 8.8 mm Pilkington Optiphon [™]	24	26	40	48	46	54	41 (-3; -7)	41	38	34
8 mm / 16 mm argon / 9.1 mm Pilkington Optiphon [™]	24	29	41	47	47	55	43 (-3; -7)	43	40	36
10 mm / 16 mm argon / 9.1 mm Pilkington Optiphon [™]	29	33	44	46	49	57	45 (-2; -5)	45	43	40
8.8 mm Pilkington Optiphon [™] / 16 mm argon / 12.8 mm Pilkington Optiphon [™]	26	36	46	50	52	63	47 (-2; -7)	47	45	40
9.1 mm Pilkington Optiphon [™] / 20 mm argon / 13.1 mm Pilkington Optiphon [™]	29	39	49	52	55	63	50 (-3; -8)	50	47	42

Measurements undertaken in accordance with BS EN ISO 10140 and R_w (C ; C_{tr}) determined in accordance with BS EN ISO 717-1

For insulating glass units, there is little difference in the sound insulation for cavity widths in the range 6 to 16 mm

Pendulum body impact resistance to BS EN 12600 for all Pilkington **Optiphon**[™] is Class 1 (B) 1

To achieve low U values in insulating glass units, Pilkington **Optiphon**[™] can be combined with low emissivity glass from the Pilkington **K Glass**[™] or Pilkington **Optitherm**[™] ranges

To calculate performance data for Pilkington products, please use our Spectrum online calculator at www.pilkington.co.uk/spectrum

For glass combinations to achieve an R_w value higher than 50 dB, please contact us for more details

This publication provides only a general description of the products. Further, more detailed, information may be obtained from your local supplier of Pilkington products. It is the responsibility of the user to ensure that the use of these products is appropriate for any particular application and that such use complies with all relevant legislation, standards, codes of practice and other requirements. To the fullest extent permitted by applicable laws, Nippon Sheet Glass Co. Ltd. and its subsidiary companies disclaim all liability for any error in or omission from this publication and for all consequences of relying on it. Pilkington "Optiphon", "Optitherm", "K Glass", "Activ" and "Suncool" are trademarks owned by Nippon Sheet Glass Co. Ltd, or a subsidiary thereof.



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